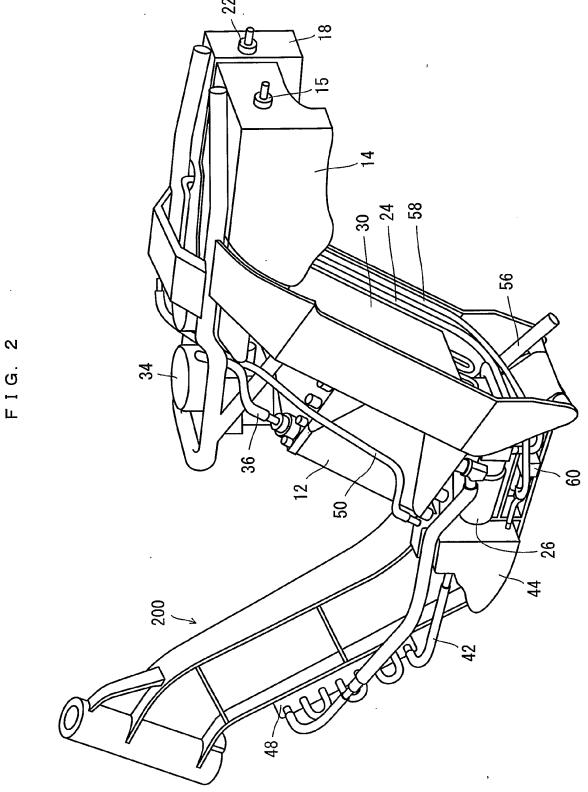
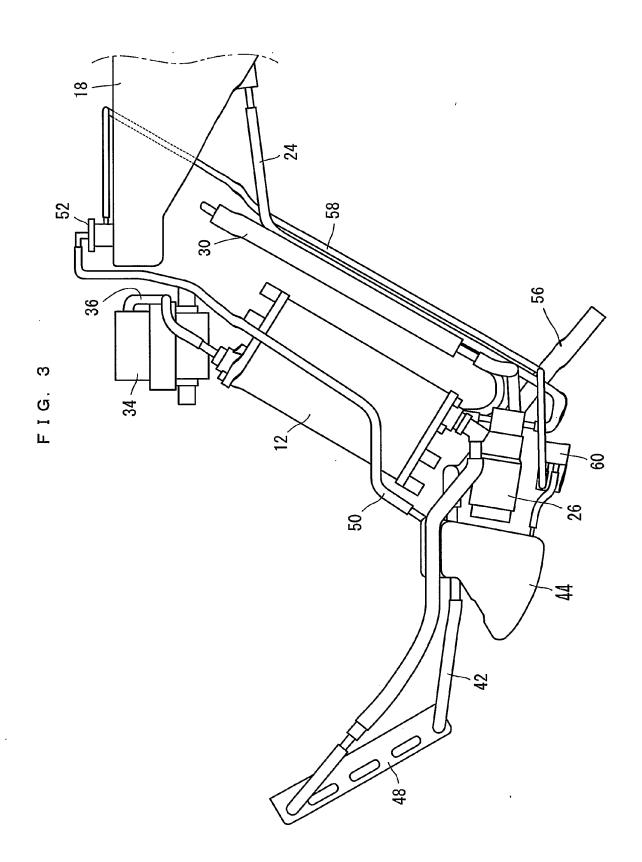


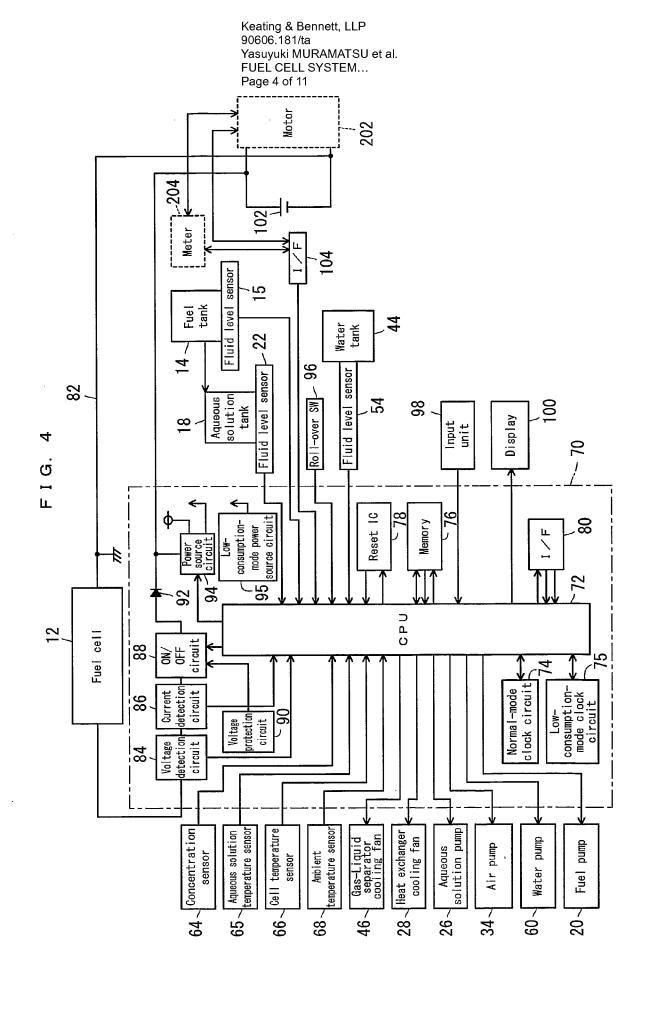
F I G.



<u>.</u>

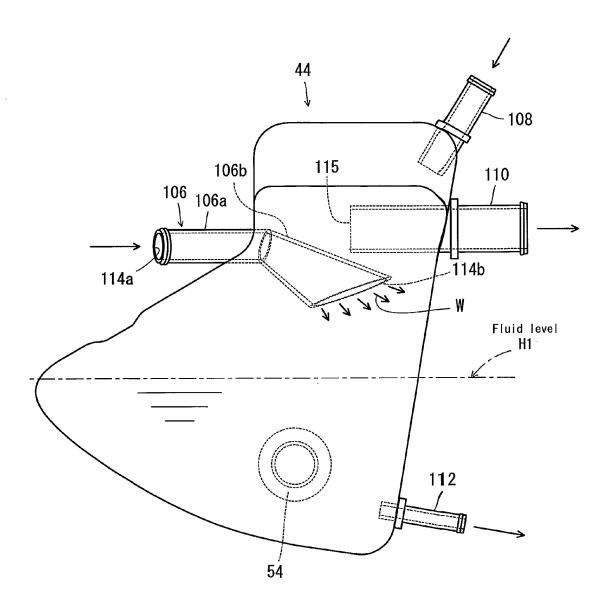
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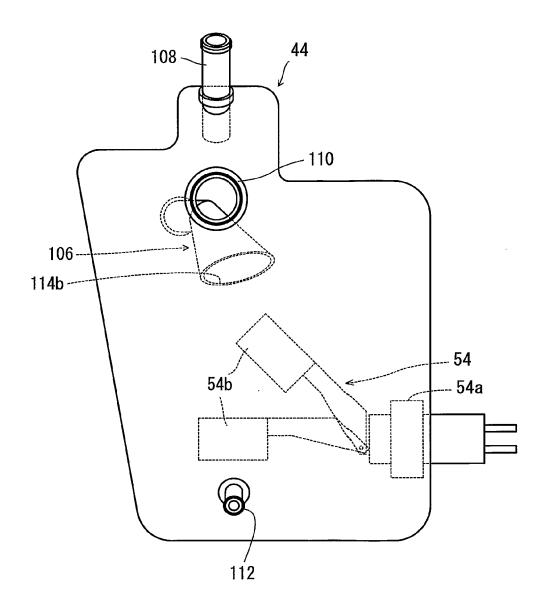
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FIG. 5



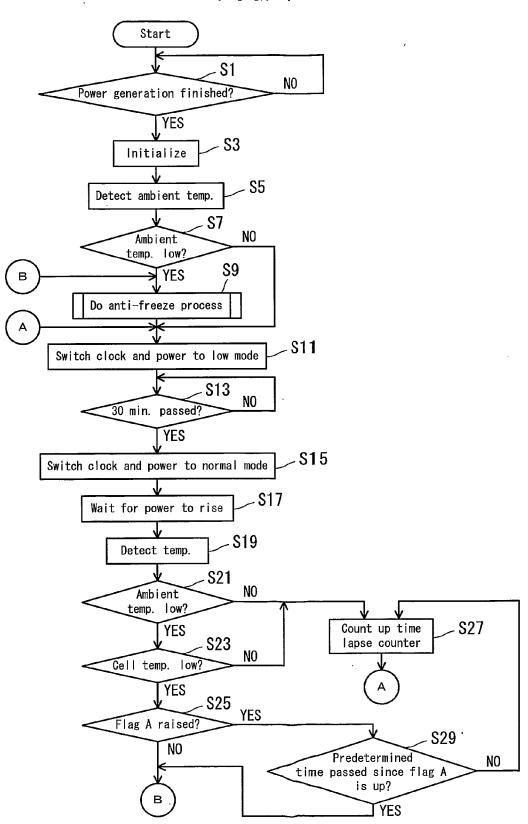
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FIG. 6



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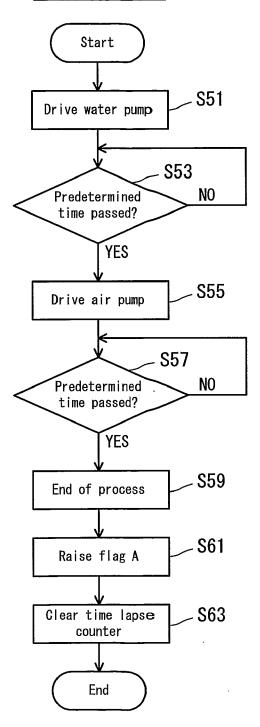
F I G. 7



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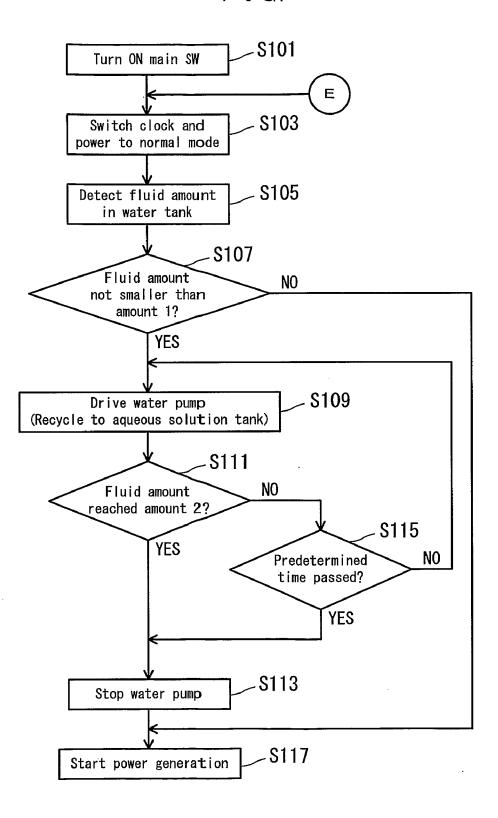
FIG. 8

Anti-Freeze Process



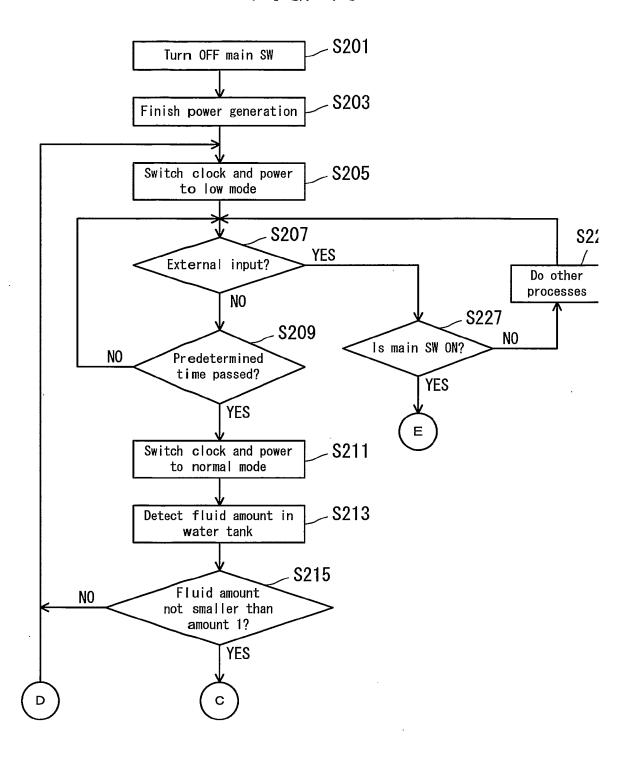
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FIG. 9



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FIG. 10



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FIG. 11

